Safety Data Sheet

No: L 235 CPC Super Cold Forging Oil Ver. 3.4

I. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

CHEMICAL Product Name: CPC Super Cold Forging Oil

Other name:----

Product Code: LA71010

Manufacturer Name: Lubricants Business Division, CPC Corporation, Taiwan

Address:

6F, 15, Cheng-Kung 2nd RD, Chen-Zerng District, Kaohsiung, 806, Taiwan, R.O.C.

Telephone Number: 886-7-5361510

Emergency Telephone Number: 886-5-2224171 Ext. 7250

Fax Number: 886-5-2232062

II. HAZARDS IDENTIFICATION

NFPA Ratings (Scale 0-4): NFPA Fire=1

The Most Important Hazardous Effects:

1. Adverse Human Health Effects:

(For Long Term Exposure)

- Eye Contact: irritation.
- Skin Contact: may cause dermatitis.
- Inhalation: inhalation of oil mist or vapors at elevated temperature may cause respiratory irritation.
- Ingestion: no information is available.
- **2. Environmental Effects:** no information is available.
- 3. Physical and Chemical Hazards: Mist or vapors can produce at elevated temperatures.
- 4. Specific Hazards: no information on significant adverse effects.

Main Symptoms:

- Eye Contact: irritation.
- Skin Contact: no information is available.
- Inhalation: no information on significant adverse effects.
- Ingestion: no information is available.

III. COMPOSITION, INFORMATION ON INGREDIENT

1. Product Identification:

Chemical Family: Petroleum Hydrocarbons

Chemical Formula: Mixture

Trade Name/Synonym: Not assigned

2. Component:

Ingredients	CAS No.	(VOL%)
medium Paraffinic Distillate	64742-54-7	22.0~23.0%
Light Paraffinic Distillate	64742-55-8	63.0~64.0%
Alkenes, C8-20, mixed with animal fats, sulfurized	91994-96-6	10.0~11.0%
Sulfurized olefin		4.0~5.0%

IV. FIRST AID MEASURE

Emergency Procedures:

• Inhalation:

Remove personnel from exposure area to fresh air immediately. If breathing is difficult, give oxygen. If breathing ceases, use a oxygen rescuer or similar device to perform artificial respiration. Get medical attention immediately.

• Skin Contact:

Remove contaminated clothing, jewelry and shoes immediately. Wash with soap or mild detergent and large amounts of water until no evidence of chemical remains (at least $15\sim20$ minutes). If irritation or adverse symptoms develop, seek medical attention.

• Eye Contact:

Flush eyes immediately with running water for at least fifteen minutes, occasionally lifting upper and lower lids, until no evidence of chemical remains. Get medical attention immediately.

• Digestion:

If vomiting occurs, keep head lower than hips to help prevent aspiration. Get medical attention.

Protection of First-aider: no information is available.

Notes to Physician: no information is available.

V. FIRE FIGHTING MEASURES

Suitable Extinguishing Media: regular dry chemical, carbon dioxide, water, regular Foam. Large fires: Use regular foam or flood with fine water spray.

Specific Hazards: Incomplete burning can produce carbon monoxide and/or carbon dioxide and other harmful products.

Special Fire Fighting Procedures:

- 1. Firefighters should wear proper protective equipment stay upwind, and wear self-contained breathing apparatus when fire fighting in confined space.
- 2. Move container from fire area and shut off source if it can be done without risk.
- 3. Cool containers with water spray until well after the fire is out
- 4. Do not scatter spilled material with high-pressure water streams.
- 5. Keep unnecessary people away, isolate hazard area and deny entry.
- 6. Avoid inhalation of material or combustion by-products.

VI. ACCIDENTAL RELEASE MEASURES

Personal Precautions:

- 1. Avoid heat, flames, sparks and other sources of ignition.
- 2. Stop leak if possible without personal risk.
- 3. Reduce vapors with water spray.

Environmental Precautions:

- 1. Eliminate all open flame in vicinity of spill or released vapor.
- 2. Stop the source of the leak or release.
- 3. Clean up releases as soon as possible.
- 4. Contain liquid to prevent further contamination of soil, surface water or groundwater.

Methods for Cleaning Up:

- 1. Clean up small spills using sand or other non-combustible material. For large spills, dike for later disposal.
- 2. Collect spilled material in appropriate container for disposal.
- 3. Where feasible and appropriate, remove contaminated soil.
- 4. Follow prescribed procedures for reporting and responding to larger releases.

VII. HANDLING AND STORAGE

Handling:

- 1. Avoid breathing mists and do not take internally.
- 2. Wear protective equipment, if exposure conditions warrant.
- 3. Wash thoroughly after handling.
- 4. Use with adequate ventilation.
- 5. Bring product to room temperature before use.

6. Handle in accordance with all current regulations and standards.

Storage:

- 1. Keep away from heat, sparks and flames.
- 2. Store in well-ventilated area.
- 3. Store in a tightly closed container.
- 4. Store in a cool, dry place.
- 5. Bond and ground during transfer.
- 6. Keep separated from incompatible substances.
- 7. Storage in accordance with all current regulations and standards.

VIII. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Control:

Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits.

Control Parameter:

HAZARDOUS MATERIAL	TWA	STEL	CEILING
Mineral Oil Mist	ACGIH: 5 mg/m ³ NIOSH: 5 mg/m ³ OSHA: 5 mg/m ³	NIOSH: 10mg/m³ UK OES: 10mg/m³	-1

Personal Protection Equipment:

• Respiratory Protection:

Not generally required unless needed to prevent respiratory irritation. In case of spill or leak resulting in unknown concentration, use NOISH approved supplied air respirator.

• Hand Protection:

Wear appropriate chemical resistant gloves.

• Eye Protection:

Wear splash resistant safety goggles or face shield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

• Skin and Body Protection:

Wear appropriate chemical resistant clothing. Remove any chemical soaked clothing immediately.

IX. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: liquid	Form: brown viscous liquid	
Color: brown	Odor no specific irritant odor	
PH : Not available	Boiling Point/Range: 304~590°C (579~1094°F)	
Decomposition Temperature: No data	Flash Point: 192°C (377°F) Test Method: Open Cup	
Autoignition Temperature: No data	Flammable Limits: Not available	
Vapor Pressure: <0.1 Kpa@20°C	Vapor Density: >5	
Specific Gravity:0.8865 g/cm³ @ 15.6°C	Solubility: insoluble in water	

X. STABILITY AND REACTIVITY

Stability: Stable at normal temperatures and pressure.

Possible Hazardous Reactions: Will not polymerize.

Conditions to Avoid:

Avoid extreme heat. Avoid contact with incompatible material.

Materials to Avoid: acid. strong oxidizing agents.

Hazardous Decomposition Products:

oxides of carbon, various hydrocarbons.

XI. TOXICOLOGICAL INFORMATION

Acute Toxicity:

• Inhalation: Mists may cause respiratory irritation.

• Skin Contact: May cause skin irritation.

• Eye Contact: May irritate to eyes.

• Ingestion: Do not ingest.

Local Effect: No data available.

Sensitization: No data available.

Chronic Toxicity:

• Inhalation: No data available.

• Skin Contact: No data available.

• Eye Contact: No data available.

• Ingestion: No data available.

Specific Effects: No data available.

XII. ECOLOGICAL INFORMATION

Environmental Mobility: Fates: This material is not expected to present any environmental problems other than those associated with oil spills.

XIII. DISPOSAL CONSIDERATIONS

Subject to disposal regulations:

This product is a controlled waste. Dispose in accordance with all applicable regulations.

XIV. TRANSPORT INFORMATION

UN Number: Not regulated. Packing group: Not regulated.

XV. REGULATORY INFORMATION

Suitable Regulations:

- 1. All components comply with EINECS, TSCA, DSL, AICS, ECL and MITI.
- 2. EC dangerous substances/preparations classification: not regulated.

XVI. OTHER INFORMATION

Reference Literatures	1.OHS 15037 2.OHS 50243		
	Lubricants Business Division, CPC Corporation, Taiwan		
Made By	Title: OHS Manager	Name: Fong-Wu Chen	
Creation Date	Feb.18, 2021		

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