Safety Data Sheet

No: L029 CPC CPC Cutting Oil 15A Ver. 3.7

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

CHEMICAL Product Name: CPC Cutting Oil 15A

Other name: — —

Product Code: LB73653

Manufacturer Name: Lubricants Business Division, CPC Corporation, Taiwan

Address:

6F, 15, Cheng-Kung 2nd RD, Chen-Zerng District, Kaohsiung, 806, Taiwan, R.O.C.

Telephone Number: 886-7-5361510

Emergency Telephone Number: 886-5-2224171 Ext. 7250

Fax Number: 886-5-2232062

II. HAZARDS IDENTIFICATION

NFPA Ratings (Scale 0-4): Health= 1 Fire=1 Reactivity=0

The Most Important Hazardous Effects:

1. Adverse Human Health Effects:

(For Long Term Exposure)

Eye Contact: irritation. Skin Contact: skin disorders.

Inhalation: Inhalation is unlikely at room temperature unless heating the substance.

Ingestion: no information is available.

- 2. Environmental Effects: no information is available.
- 3. Physical and Chemical Hazards: Mist or vapors can produce at elevated temperatures.
- 4. Specific Hazards: no information on significant adverse effects.

Main Symptoms:

Eye Contact : irritation.
Skin Contact : skin disorders.

Inhalation: If heated this substance, over-inhalation may cause headache,

dizziness, coughing, difficult breath.

Ingestion: digestive disorders.

III. COMPOSITION, INFORMATION ON INGREDIENT

1. Product Identification:

Chemical Family: Petroleum Hydrocarbons

Chemical Formula: Mixture

Trade Name/Synonym: Not assigned

2. Component:

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Ingredients	CAS Number	% by vol
Paraffinic Distillate	64742-54-7	69~70
Fatty Oil	93165-25-4	30~31

IV. FIRST AID MEASURE

Emergency Procedures:

Inhalation:

Remove personnel from exposure area to fresh air immediately. If breathing is difficult, give oxygen. If breathing ceases, use a oxygen rescuer or similar device to perform artificial respiration. Get medical attention immediately.

Skin Contact:

Remove contaminated clothing, jewelry and shoes immediately. Wash with soap or mild detergent and large amounts of water until no evidence of chemical remains (at least $15 \sim 20$ minutes). If irritation or adverse symptoms develop, seek medical attention.

Eye Contact:

Flush eyes immediately with running water for at least fifteen minutes, occasionally lifting upper and lower lids, until no evidence of chemical remains. Get medical attention immediately.

Digestion:

If swallowed ,do not induce vomiting. if conscious ,give $1\sim2$ water to drink . If vomiting occurs, keep head lower than hips to help prevent aspiration. Get medical attention immediately.

Protection of First-aider: no information is available.

Notes to Physician: no information is available.

V. FIRE FIGHTING MEASURES

Suitable Extinguishing Media: regular dry chemical, carbon dioxide, water, regular Foam. Large fires: Use regular foam or flood with fine water spray.

Specific Hazards: combustion conditions, oxides of the following elements will formed: carbon dioxide, water, sulfur, nitric oxide. Incomplete burning can produce carbon monoxide and other harmful products.

Special Fire Fighting Procedures:

- 1. Firefighters should wear proper protective equipment stay upwind.
- 2. Move container from fire area and shut off source if it can be done without risk.
- 3. Cool containers with water spray until well after the fire is out.
- 4. Do not scatter spilled material with high-pressure water streams.
- 5. Keep unnecessary people away, isolate hazard area and deny entry.
- 6. Avoid inhalation of material or combustion by-products.

VI. ACCIDENTAL RELEASE MEASURES

Personal Precautions:

- 1. Avoid heat, flames, sparks and other sources of ignition.
- 2. Stop leak if possible without personal risk.
- 3. Reduce vapors with water spray.

Environmental Precautions:

- 1. Eliminate all open flame in vicinity of spill or released vapor.
- 2. Stop the source of the leak or release.
- 3. Clean up releases as soon as possible.
- 4. Contain liquid to prevent further contamination of soil, surface water or groundwater.

Methods for Cleaning Up:

- 1. Clean up small spills using sand or other non-combustible material.
- 2. Collect spilled material in appropriate container for disposal.
- 3. Where feasible and appropriate, remove contaminated soil.
- 4. Follow prescribed procedures for reporting and responding to larger releases.

VII. HANDLING AND STORAGE

Handling:

- 1. Wear protective equipment, if exposure conditions warrant.
- 2. Wash thoroughly after handling.
- 3. Use with adequate ventilation.
- 4. Handle in accordance with all current regulations and standards.

Storage:

- 1. Keep away from heat, sparks and flames.
- 2. Store in well-ventilated area.
- 3. Store in a tightly closed container.
- 4. Store in a cool, dry place.
- 5. Bond and ground during transfer.
- 6. Keep separated from incompatible substances.
- 7. Storage in accordance with all current regulations and standards.

VIII. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Control:

Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits.

Control	Parameter:
Connor	i arameter.

HAZARDOUS MATERIAL	TWA	STEL	CEILING
Mineral Oil Mist	ACGIH: 5 mg/m ³ NIOSH: 5 mg/m ³ OSHA: 5 mg/m ³	NIOSH: 10mg/m ³ UK OES: 10mg/m ³	

Personal Protection Equipment:

Respiratory Protection:

Not generally required unless needed to prevent respiratory irritation. In case of spill or leak resulting in unknown concentration, use NOISH approved supplied air respirator.

Hand Protection:

Wear appropriate chemical resistant gloves.

Eye Protection:

Wear splash resistant safety goggles or face shield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin and Body Protection:

Wear appropriate chemical resistant clothing. Remove any chemical soaked clothing immediately.

IX. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: liquid	Form: clear liquid
Color: yellow	Odor: no special odor

PH : Not available	Boiling Range: No data
Decomposition Temperature: No data	Flash Point: 283°C (541°F) Test Method: Open Cup
Autoignition Temperature: No data	Flammable Limits: Not available
Vapor Pressure: Not available	Vapor Density: Not available
Specific Gravity:0.88 g/cm ³ @ 60°F	Solubility: insoluble in water
Flammability: Not available	Volatilization rate: No data
Kow (Octanol-Water Partition Coefficient): No data	melting point and freezing point: -5°C

X. STABILITY AND REACTIVITY

Stability: Stable at normal temperatures and pressure.

Possible Hazardous Reactions: Will not polymerize.

Conditions to Avoid:

Avoid heat, flames, spark and other sources of ignition. Avoid contact with incompatible material.

Materials to Avoid: acid. strong oxidizing agents.

Hazardous Decomposition Products:

oxides of carbon, various hydrocarbons and sulfide formed when burned.

XI. TOXICOLOGICAL INFORMATION

Acute Toxicity:

Inhalation:

Mists or sprays of insoluble oils are not harmful to the respiratory tract, although worker discomfort may occur at oil mist level of 5 mg/m3.

Skin Contact:

May cause hair follicules, comedomes, perifollicular papules and pustules. Some individuals may develop a skin sensitivity to petroleum products.

Eye Contact:

Found to be moderately irritating to rabbit eyes.

Ingestion:

Mineral oils may cause gastrointestinal disturbance such as diarrhea.

Local Effect: No data available.

Sensitization: No data available.

Chronic Toxicity:

Inhalation:

Repeated or prolonged contact with oils may cause fibrotic nodules, lipoid pneumonia, and lipid granuloma.

Skin Contact:

Repeated or prolonged contact may cause defatting of the skin which may result in dermatitis and effect as detailed in acute exposure.

Eye Contact: Repeated or prolonged contact with irritants may cause conjunctivitis.

Ingestion: No data available.

Specific Effects: No data available.

XII. ECOLOGICAL INFORMATION

Environmental Mobility: No data available.

XIII. DISPOSAL CONSIDERATIONS

Subject to disposal regulations:

Dispose in accordance with all applicable regulations.

XIV. TRANSPORT INFORMATION

No classification assigned.

XV. REGULATORY INFORMATION

Suitable Regulations:

1. U.S. Regulations:

TSCA Inventory Status: Y

SARA Hazard Categories, SARA Sections 311/312(40 CFR 370.21):

Acute: N Chronic: N Fire: N Reactive: N

OSHA Process Safety(29 CFR 1910.119): N

2. State Regulations:

California Proposition 65: N

3. European Regulations: EC Number: Not assigned

XVI. OTHER INFORMATION

Reference Literatures	1.OHS 15037 2.OHS 50243	
Lubricants Business Div		ivision, CPC Corporation, Taiwan
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