



## CPC Cutting Oil NC658

- CPC Cutting Oil NC658 is formulated from high quality base oils and selected additives. It is one oil-based cutting oil with excellent performance.
- The product is chlorine-free, non-corrosive to copper and non-staining to ferrous. Also provides anti-mist property; it can reduce impact of environments and operator's safety issues.
- The product is high performance with improving surface finish of finished product, keeping machining cutter sharp and preventing from wear.
- The product is suitable for moderate-duty cutting operations, and provides effective machining performance in operations of both ferrous and non-ferrous metals.
- Packages: (1) 200 liter drum  
(2) 19 liter pail.
- The typical data are listed as follow

Grade No.	NC658
Viscosity Grade, ISO VG	15
Sp. Gr., 15.6°C/ 15.6°C, D4052	0.8742
Viscosity, Kin, cSt @40°C, D445	17.22
@100°C, D445	3.78
Viscosity Index, D2270	109
Pour Point, °C, D6749	-15
Flash Point, COC, °C, D92	194
Color, D1500	L1.5
Acid Number, mg KOH/g, D664	0.43
Rust-Preventive, D665A	Pass
Copper Corrosion, D130	1a
Sulfur, %,D4927	0.03
Product No	LB73658

Note: Typical properties are based on standard tests under laboratory conditions. Variations that do not affect product performance are to be expected during normal manufacture. Please consult your local CPC representative if you have any questions